

Double Leaf EI₂90 / T90 Fire Resistant Security Door

Fire Protection	EI₂90 / T90	tested acc. to EN 1634-1
Smoke Control (optional)	S_a, S₂₀₀ / RS	tested acc. to EN 1634-3
Self-Closing (optional)	up to C5	tested acc. to EN 1191
Bullet Resistance	FB 6 NS	tested acc. to EN 1522

Optional Audited Additional Functions

- Smoke Control	RS (S₂₀₀)	tested acc. to EN 1634-3
- Sound Insulation	up to R_{w,P} 54dB	tested acc. to EN ISO 10140-2
- Burglar Protection	RC2/ RC3/ RC4/ RC5	tested acc. to EN 1627
- Air Tight	up to class 4	tested acc. to EN 1026
- Rain- and Fire-Water Tight	class 6A	tested acc. to EN 1027
- Wind load Resistance	up to class C5	tested acc. to EN 12211
- Blast Resistance	up to 20 kPa	tested acc. to EN 13124-1
- Explosion Protection	up to zone 1/21	acc. to EN 1127-1 or ATEX 2014/34/EU
- Stainless Steel		

Range of Dimension

Range of Dimension for Doors **Width** from 1375 mm to 3000 mm
Height from 1750 mm to 3000 mm

Range of Dimension for Hatches **Width** from 1275 mm to 1375 mm
Height from 500 mm to 1750 mm

Technical Specification and Tender Text

Product:	EI₂90 / T90 double leaf fire resistant security door brand Buchele tested acc. to EN 1634-1 and EN 1522
Door Type:	PLANE Line PL 902 BASIC
Bullet Resistance:	FB 6 NS
Structural Opening: x mm
Door Leaf:	Double-walled, planar 70 mm thick steel door leaf without hinge embossing, three sides rebated with thick rebate. Without bottom stop. Special insulating inserts fully laid-in and glued. Passive leaf with multi-chamber sealing profile in the middle rebate. Securing pin screwed in door leaf rebate.
Threshold:	Floor bracket as separation sill. Surface galvanized and welded to the frame.
Frame:	3-sided circumferential rebated corner frame with visible black coated intumescent material in rebate. High-quality multi chamber sealing profile adjustable fixed in the three-sided groove.
Hinges:	Three-part, height adjustable construction hinges with hinge pin retention and ball bearing spacer ring for smooth door movement.
Door Closer:	Door closer system with standard arm acc. to EN 1154 silver coloured mounted on hinge side.

Fitting:	Active leaf with 2-point mortise lock with latch lever function acc. to EN 12209 (prepared for installation of a profile cylinder lock, provided by customer). Door handle set in acc. to EN 1906 fixed pivoted synthetic material black in U-shape with rounded long-plate. Passive leaf with self-locking concealed shoot bolt lock with upper switch lock.
Surface:	Door leaf and frame galvanized und primed with 2K-PUR primer (Very High Solid) similar RAL 7035.
Installation:	masonry ≥ 175 mm concrete ≥ 140 mm areated concrete ≥ 200 mm mounting wall F60 ≥ 125 mm

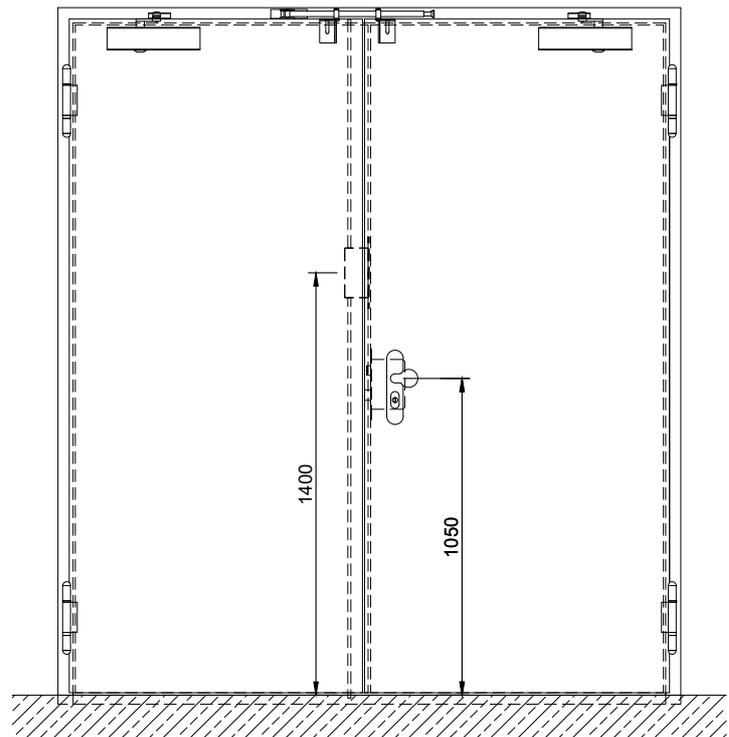
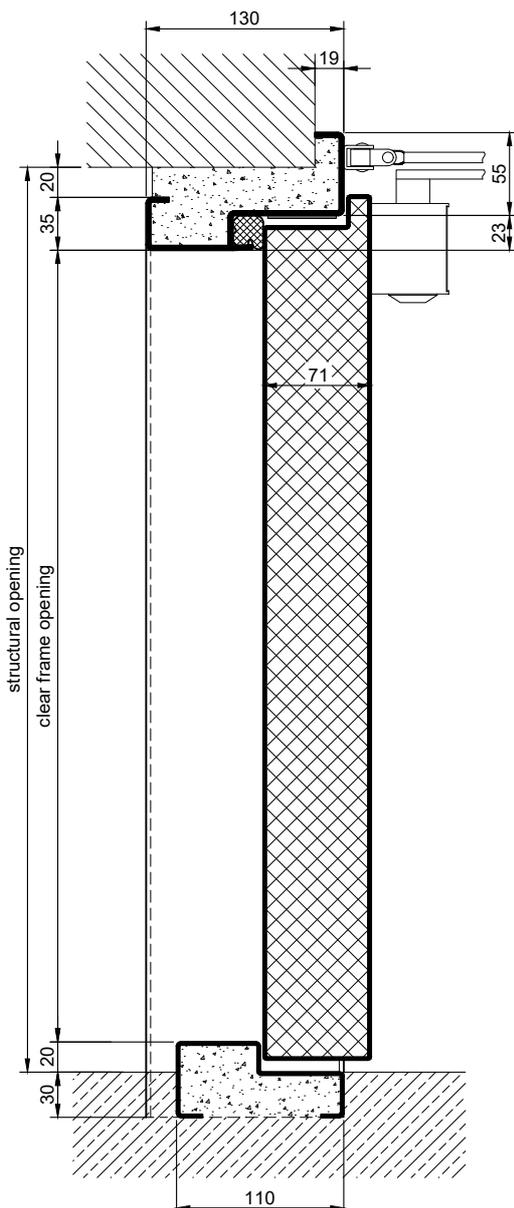
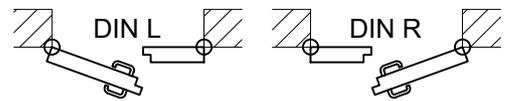
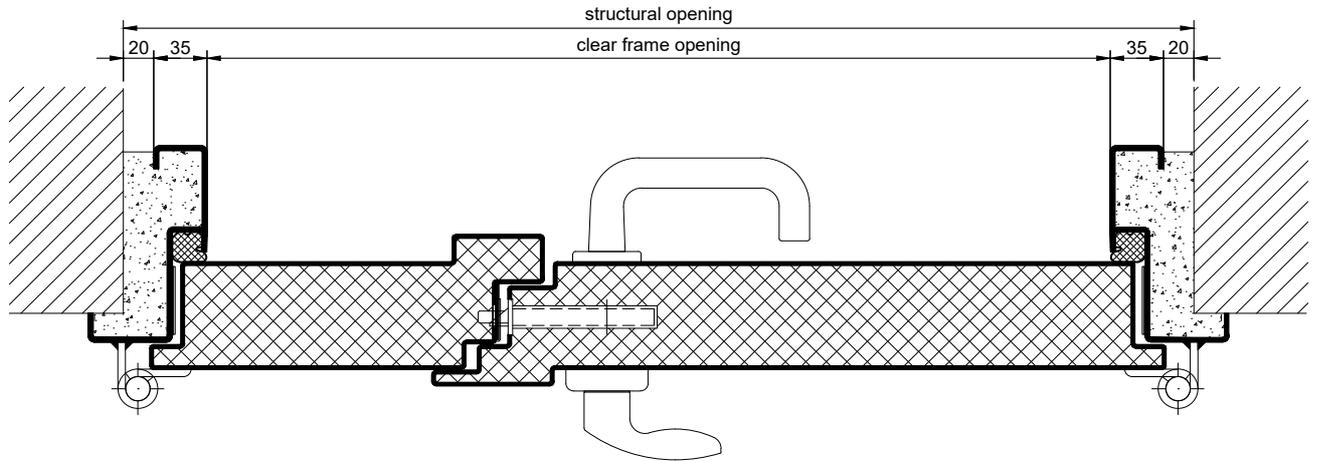
Alternative: PLANE Line PL 902 PREMIUM with flush mounted optics

Frame:	3-sided circumferential rebated PLANE Line special corner frame for flush mounted optics on hinge side. With visible, black coated intumescent material in rebate. High-quality multi-chamber sealing profile adjustable fixed in the three-sided groove.
Hinges:	Three-part, height adjustable construction hinges with hinge pin retention and ball bearing spacer ring for smooth door movement.
Door Closer:	Slide rail door closer system acc. to EN 1154 silver coloured mounted on hinge side.

Supplementary Equipment

Glazing:	F90/BR6 fire-protective glazing fixed with profiled and visible screwed steel glazing bars. Minimum border 125 mm on side and top, base 300 mm.
Stainless Steel:	Material 1.4301 (V2A) or 1.4404 (V4A), Surface mill finish or brushed.
BUCHELE DELUXE:	The exclusive surface coating.

BASIC - Version

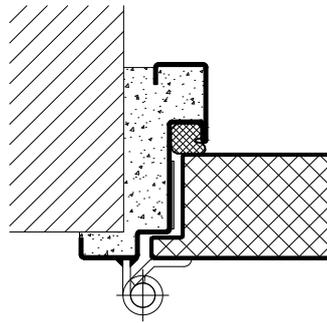


1.53.2_PLANE LINE PL 902 FB6_EN

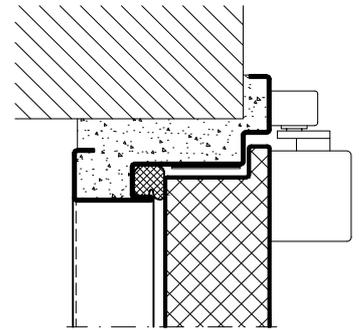
technical modifications reserved - edition 01/2026

PREMIUM - Version

construction hinges



slide rail door closer

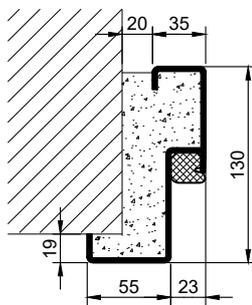


Frames BASIC

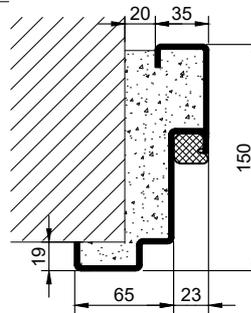
Frames PREMIUM

Variants (illustration BASIC)

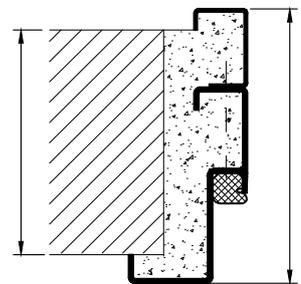
corner frame



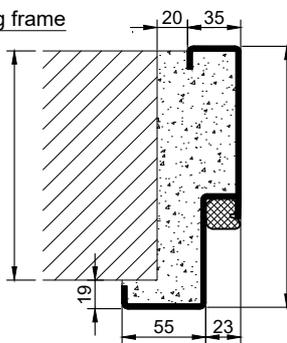
corner frame



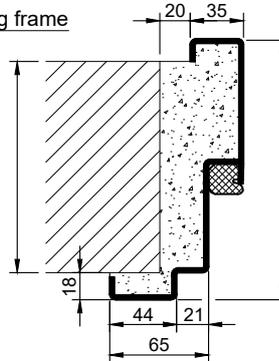
corner frame with additional frame



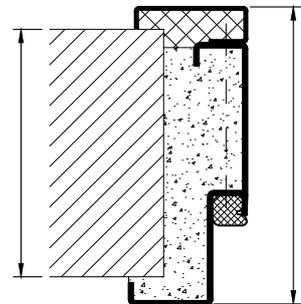
encasing frame



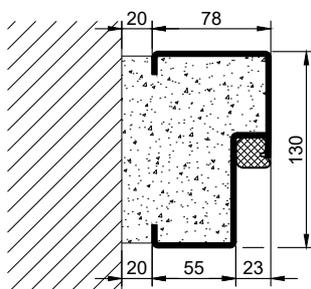
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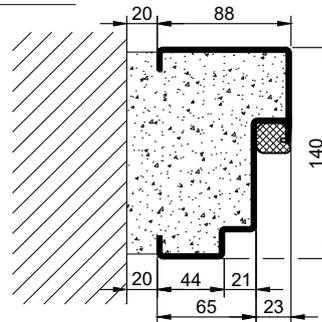
encasing frame with counter frame



block frame



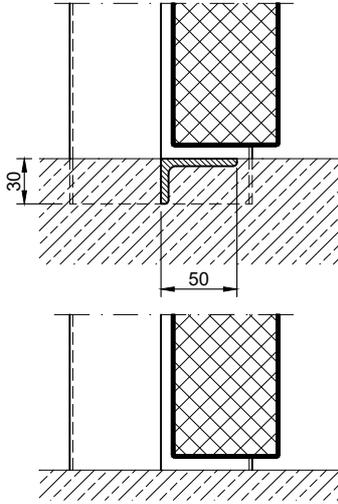
block frame



Thresholds

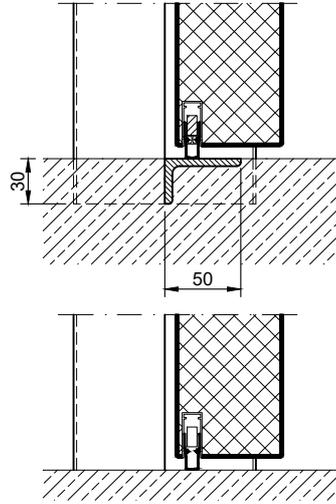
separation sill

information:
With this version there is **NO** bullet resistance in the threshold area!

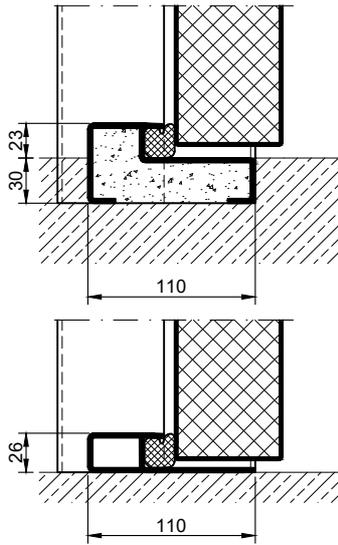


drop seal

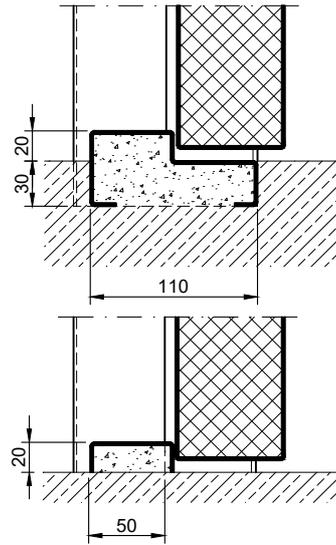
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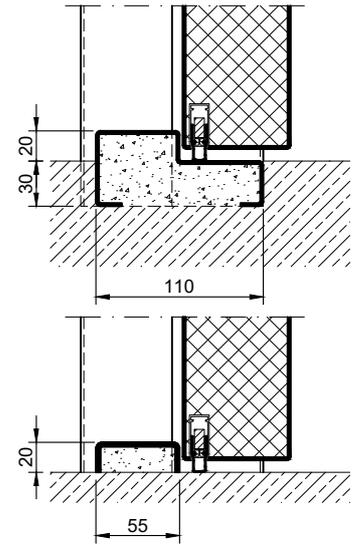
stop sill with seal



stop sill without seal



stop sill with drop seal



full sill

